北回化學股份有限公司為工業用接著劑、密封劑 與特殊化學用品的專業製造商,為工業界提供了 設計、製造、組裝與維修上最低成本、最優質可靠 的解決方案。產品應用廣泛地橫跨傳統產業、電子 產業、電機產業、醫療器材產業、鐵路運輸產業、船 舶產業、運動器材產業、手工具與氣動工具、3C電 子產品、汽機車等產業。

Cartell Chemical Co., Ltd. was established in 1994, and it is a world-class professional manufacturer of industrial adhesives, sealants, and specialized chemical products. The brand "MXBON" created by the company provides the industrial sector with top-quality and reliable low-cost solutions for design, manufacturing, assembly, and maintenance. The applications of MXBON products span a wide range of industries, including traditional industries, electronics, electrical engineering, medical equipment, railway transportation, shipbuilding, sports equipment, hand tools, pneumatic tools, 3C electronic products, and the automotive industry.

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# **MXBON®**



# 墊片密封劑

**GASKETING SEALANT** 



# 14510 厭氧型 耐高溫

Anaerobic, heat resistance

耐高溫達204°C,耐溶劑、抗化學物質性能優良 適用於剛性鑄件、銑削表面,最大填充間隙為0.25mm 不會撕裂或老化

Resistant to high temperatures up to 204°C, excellent solvent and chemical resistance.

Applicable to rigid castings, milling surfaces, with a maximum fill gap of 0.25mm. Will not tear or age.

## 14515 厭氧型 間隙填補 泛用型

Anaerobic, gap-filling, general-purpose

快速固化, 黏度高可填補較大間隙 耐溶劑及化學物質性能優良, 無腐蝕性 適用於剛性鑄件、沖壓金屬件, 最大填充間隙為0.25mm 不會撕裂或老化

Rapid curing, high viscosity and suitable for large gap filling. Excellent solvent and chemical resistance, non-corrosive. Applicable to rigid castings, stamped metal parts, with a maximum fill gap of 0.25mm.

Will not tear or age.

# 14518 厭氧型 間隙填補 鈍化材應用

Anaerobic, gap-filling, surface insensitive

黏度高可填補較大間隙 耐溶劑及化學物質性能優良,無腐蝕性 適用於鋁合金材質、剛性鑄件、沖壓金屬件 不會撕裂或老化

High viscosity and suitable for large gap filling.

Excellent solvent and chemical resistance, non-corrosive.

Suitable for aluminium alloy materials, rigid castings, and stamped metal parts.

Will not tear or age.

# 14574 厭氧型 快速固化

Anaerobic, rapid curing

快速固化,低壓立即密封 耐溶劑及抗化學性能優良 適用於剛性鑄件、沖壓金屬件

不會撕裂或老化

Quick curing, immediate sealing at low pressure. Excellent solvent resistance and chemical resistance. Applicable to rigid castings, stamped metal parts. Will not tear or age.











MXBON墊片密封劑是一種立即成形的嚴氧型平面密封劑,適用於各種尺寸的平面表面以及任何尺寸的法蘭凸緣面。它取代了傳統墊片,從而降低庫存成本。其特點包括無溶劑成分、高黏度、耐壓性和使用便捷性。相較於預先切割的墊片,其優勢在於簡化工藝、降低缺陷率、減少生產混亂,以及與多種黏著方法相容。該密封劑完全填滿接觸表面,防止洩漏和腐蝕,同時不受變形和疲勞相關洩漏問題的影響。此外,它消除了考慮墊片厚度的需求,均勻分布平面壓力,減少變形概率,並提高表面加工精度。其廣泛適用性有助於降低不同尺寸墊片的庫存成本。

The MXBON Gasketing Sealant is an instantly forming anaerobic-type flat sealing agent, suitable for various sizes of flange surfaces. It replaces traditional gaskets, thereby reducing inventory costs. Its features encompass a solvent-free composition, high viscosity, pressure resistance, and ease of use. Compared to pre-cut gaskets, its advantages lie in process simplification, reduced defect rates, minimized production chaos, and compatibility with various adhesive methods. This sealant completely fills the contact surface, preventing leaks and corrosion while remaining unaffected by deformation and fatigue-related leakage issues. Furthermore, it eliminates the need to consider gasket thickness, evenly distributing flange pressures, decreasing deformation probabilities, and enhancing surface machining precision. Its broad applicability contributes to lower inventory costs for gaskets of varying sizes.

### 使用技巧與重點

- 1) 使用前先清除凸緣油汙。
- 2) 沿螺絲孔四周連續施膠,不要間斷。
- 3) 施加適當扭力使凸緣不會產生位移。
- 4) 勿使用厭氧性墊片密封劑當填充物。
- 5) 可使用厭氧性墊片密封劑覆蓋於傳統式 墊片上。

#### **TIPS of USING**

- 1) Clean flange surfaces before application.
- **2)** Apply sealant continuously around bolt holes.
- 3) Apply sufficient torque to prevent flange displacement.
- **4)** Do not use anaerobic gasket sealant as filler.
- 5) Enhance traditional gaskets by overlaying with anaerobic gasket sealant.



#### 產品技術資料 Technical Information

型號 Item No.	外觀顏色 Appearance	黏度 Viscosity mPa.s (cP)	填補間隙 Gap performance(mm)		工作温度	固化速度 Cure Speed		認證
			未加塗活化劑 Without Activator	加塗活化劑 With Activator	Working Temp. °C	未加塗活化劑 Without Activator	加塗活化劑 With Activator	NSF
14510	粉色 Pink	<b>40,000—140,000</b> 觸變性 Thixotropic	0.25	0.50	-54°C—204°C	4—24hrs.	30min. —4hrs.	<b>♦</b>
14515	紫 <b>色</b> Purple	<b>150,000—375,000</b> 觸變性 Thixotropic	0.25	1.25	-54°C—150°C	1—12hrs.	15min. —2hrs.	<b>*</b>
14518	紅色 Red	<b>500,000—1,000,000</b> 觸變性 Thixotropic	0.25	1.25	-54°C—150°C	4—24hrs.	30min. –4hrs.	<b>*</b>
14574	<b>橘色</b> Orange	<b>70,000—120,000</b> 觸變性 Thixotopic	0.25	0.50	-54°C—150°C	1—12hrs.	15min. —2hrs.	<b>*</b>

\*此列表之內容與數據皆以其產品技術資料表(TDS)為準。在決定選用接著劑之前,建議先進行實際測試以確保產品性能。

#### 促進劑產品技術資料 Activator Technical Information

型號	適用	特性	主成分	線上壽命	乾燥時間	認證
Item No.	Usage	Property	Main Component	On-Part Life	Dry Time	NSF
017649	厭氧膠 厭氧型結構膠 For anaerobic adhesives, anaerobic structural adhesives	本款嚴氧膠專用促進劑適用於所有厭氧的加速固化,縮短固定時間,增加 填縫能力。可先塗或後噴。典型應用:非活性金屬表面、金屬電鍍表面。 Anaerobic Adhesive Activator is suitable for all anaerobic adhesives and shortening the fixture time. We can apply it first or spray it later. Typical applications: inactive or plating metal surfaces.	丙酮 Acetone 庚烷 Heptane	30 days	< 60 sec.	<b>\</b>

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The content and data within this list are based on the respective Technical Data Sheets (TDS) of each product. Before deciding on the adhesive to use, it is recommended to conduct actual tests to ensure product performance